

Nanocrystalline

Nanocrystalline and Amorphous

Cu Basic Brazingc Materials

Brand	Composition (%)			Brazing Temperature (°C)	
	Ni	Sn	P	Solid-Phase Temperature	Liquid-Phase Temperature
TIE-C-AN240	-	2.0	-	792	935
TIE-C-AN241	9.6	9.7	7.0	585	660
TIE-C-AN242	9.9	4.0	7.8	588	640
TIE-C-AN243	14.4	9.7	7.1	632	678
TIE-C-AN244	5.7	9.7	7.0	597	643